



SUPPLEMENT TO THE GLOW PLUG DRILLING TOOL UNI

Manual

90417810



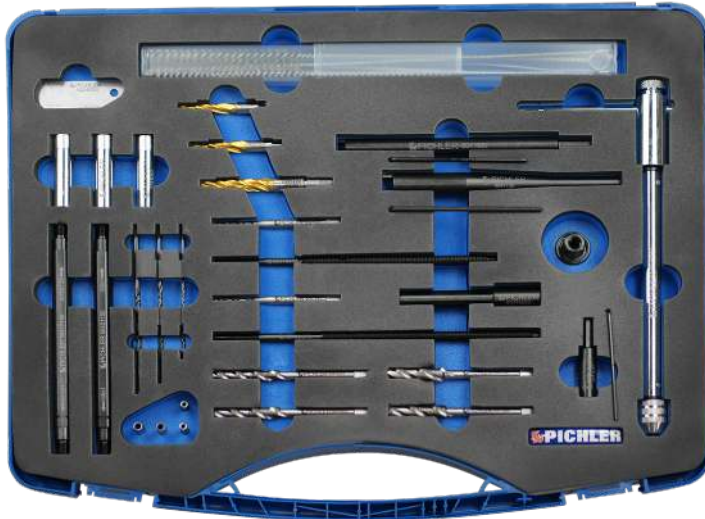


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Nr.	ART.-NR.	Description	Application
1	60423302	Glow plug drill sleeve l= Ø 2.80 / A = Ø 5.40 mm	e.g. BMW center electrode
2	20402800	HSS twist drill long 2.80 mm	Drill for glow plug drilling sleeve no. 1
3	20405500	HSS twist drill long 5.50 mm	Drilling out the M10 center electrode channel
4	60417395	Special drill Ø 5.50 mm	Drilling out the VAG M10 center electrode channel
5	6041734	Tap M10x1	Fastening thread of the short M10 glow plug
6	60416232	Combination adapter for taps, mounting hole Ø6 & Ø 7 mm	Combination adapter for taps no. 5 + 8
7	90417911	Cutting oil 25 ml	High-performance cutting oil, Made in Swiss
8	6041744	Tap M10x1.25	Fastening thread of the short M10 glow plug
9	6041798	Tensile force connection adapter AG M10 / IG M8	Connects pull spindle with impact hammer
10	6041637	Combination holder for taps Ø 6 mm mounting hole	Deep-seated glow plugs e.g. VAG
11	60418758	Step drill HSS 9.0 / 5.3 mm	For short M10 glow plugs
12	6041876	Holder for special drills short models, 9.0 & 11. mm	Holder for step drill no. 11
13	60417435	Special drill with countersink	e.g. deep-seated M10 glow plugs VAG
14	60416675	Holder for special drill bits	Short holder e.g. DV6, OM642

90417810 is an add-on kit for existing UNI glow plug boring tools, e.g. **90417800** or **9041740**.



90417800



9041740

The special tools included in the set are extensions due to new engine developments and enable specific glow plugs to be drilled out or used in difficult working positions.



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