

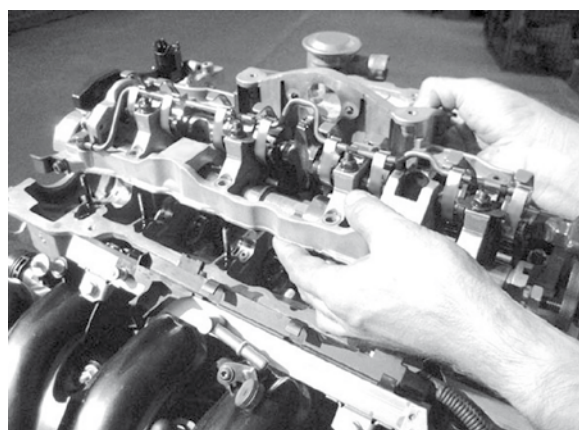
Product Information

60396800

**Petrol Engine Twin Camshaft
Setting/Locking Tool Kit**
(incorporating VANOS Alignment)



IMPORTANT: Always refer to the vehicle manufacturer's service instructions, or proprietary manual, to establish the current procedures and data. Product Information Sets detail applications and use of the tools with any general instructions provided as a guide only.



Applications:

BMW N42 and N46 Twin Camshaft Petrol engines with Valvetronic system in

BMW

1 Series (E87) 118i and 120i (04-)
3 Series (E46) 316i and 318i (01-)
316Ti and 318Ti (01-)

B18 / B20 engines

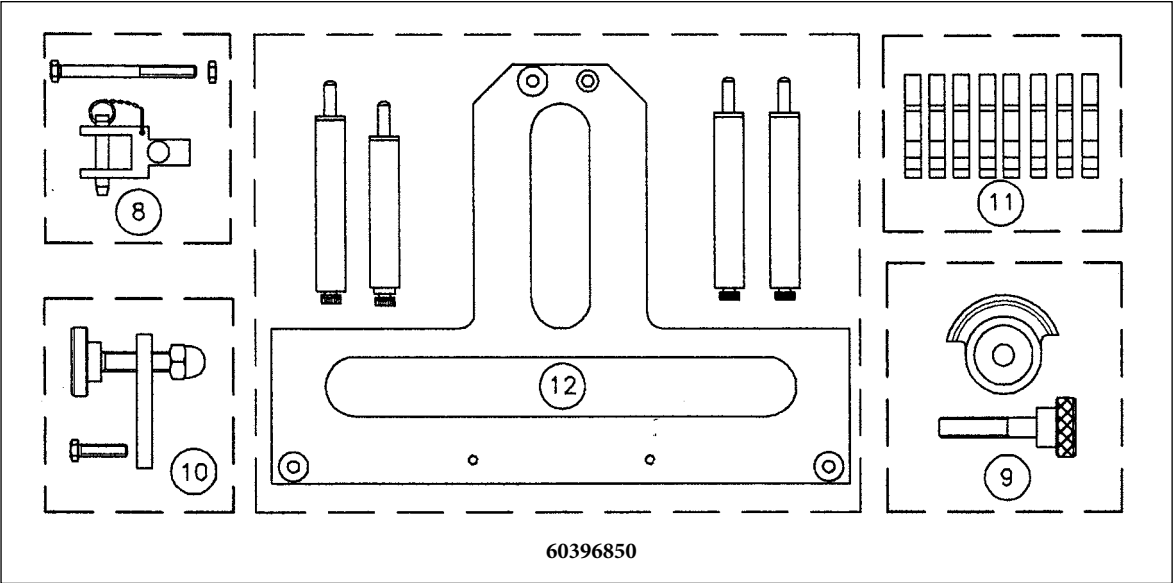
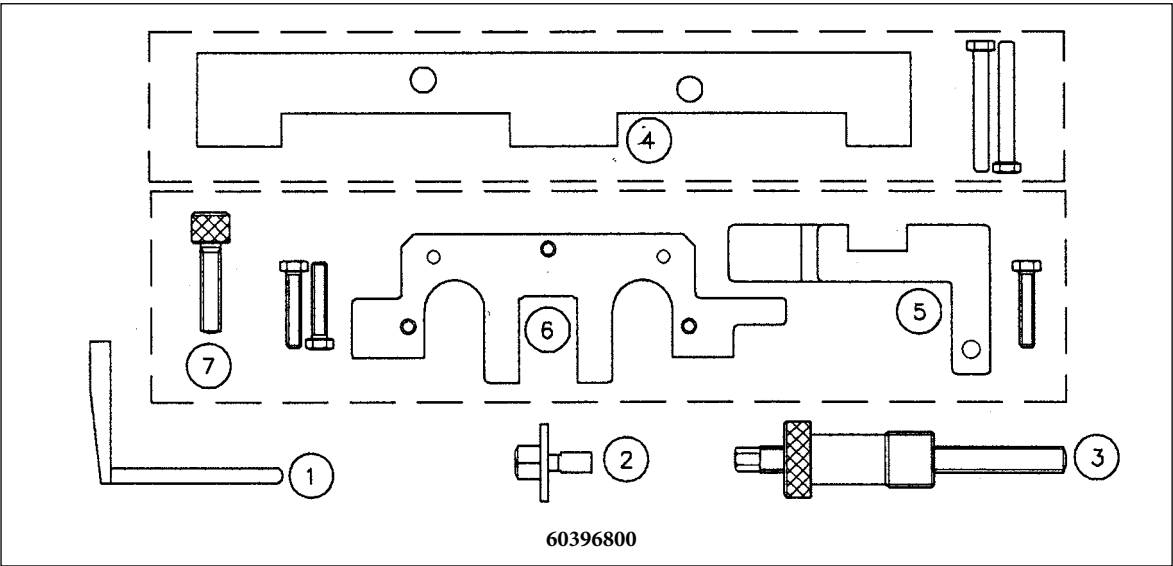
Associated Kit:

60396850

**Camshaft/Carrier Bracket Remover &
Installer Tool Kit**

(use in conjunction with 60396800 Kit)



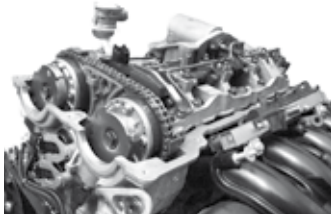


60396800 Kit contents/spares

Item	Part Number	Description
1	4801	Flywheel TDC Locking Pin
2	4802	Camshaft Turning Tool
3	4803	Timing Chain Tensioner Pre-Load Tool
4	4804	Vanos Alignment Plate
4805 Camshaft Setting Plate Assembly (items 5 to 7)		
5	4805-1	Camshaft Setting Plate (Inlet)
6	4805-2	Camshaft Setting Plate (Exhaust)
7	4805-3	Camshaft Setting Plate
--		Securing Screw
--		Case + Insert

60396850 Kit contents/spares

Item	Part Number	Description
8	4814	Torsion Spring Remover/Installer
9	4816	Inlet Camshaft Securing Tool (Front)
10	4817	Inlet Camshaft Securing Tool (Rear)
11	4818	Intermediate Lever Clamp Set (8)
12	4819	Camshaft/Carrier Bracket Mounting Fixture
--		Case + Insert



The N42 and N46 1.8 & 2.0 twin camshaft petrol engines have VANOS variable camshaft timing units on both inlet and exhaust camshafts and the BMW Valvetronic system which varies the timing and the lift of the inlet valves.

The Valvetronic layout incorporates a conventional inlet camshaft and a secondary eccentric shaft, with intermediate levers and followers, activated by a stepper motor. The stepper motor changes the phases of the eccentric shaft, altering the action of the inlet valves. All these are housed in a camshaft carrier bracket in the cylinder head.

60396800 Engine Setting/Locking Tool Kit covers:-

- Engine timing - checking and adjustment
- VANOS Unit - removal, installation and alignment.

60396850 is an Associated Specialised Tool Kit which, when used in conjunction with 4800 Kit, covers:

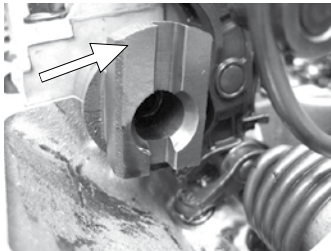
- Removal, installation of camshafts plus dismantling and re-building of the camshaft carrier bracket/Valvetronic assembly.

60396800 Engine Setting/Locking Tool Kit Comprises:

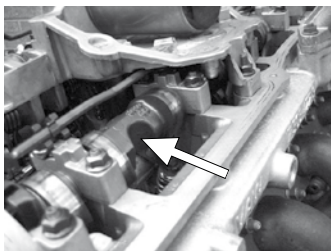
- 4801 Flywheel TDC Locking Pin
- 4802 Camshaft Turning Tool
- 4803 Chain Tensioner Pre-Load Tool
- 4804 Vanos Alignment Plate
- 4805 Camshaft Setting Plate Assembly

Checking camshaft timing

Turn the crankshaft, in normal direction of engine rotation, to TDC No.1 cylinder (ignition), using a wrench on the crankshaft pulley centre bolt.

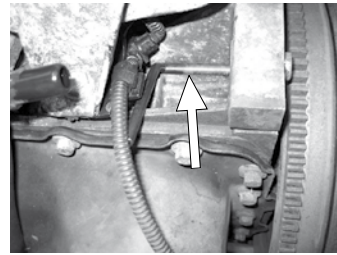


Check the timing positions of the camshafts – each camshaft has a rectangular section at the rear which has a curved edge on top and a straight edge on the bottom. With the engine in the correct TDC engine timing position, the curved edge of the rectangles, on both camshafts, will be uppermost (on top).



An additional guide to correct camshaft position, using the exhaust camshaft, is that in the correct TDC engine timing position, the recesses in the sections of the exhaust camshaft between the lobes, will be pointing towards the exhaust manifold.

4801 Flywheel TDC Locking Pin



Insert 4801 Flywheel TDC Locking Pin through the datum hole, which is positioned underneath the starter motor, and into the timing hole in the flywheel.

NOTE: The datum hole can be difficult to locate and may be constricted by dirt/corrosion.

IMPORTANT: On Automatic Transmissions – there is a much larger hole in the flywheel very near to the timing hole and checks are required to ensure that this hole has not been selected in error. With 4801 Locking Pin inserted, check that the engine will not rotate back and forth when turned using a wrench on the crank pulley bolt.

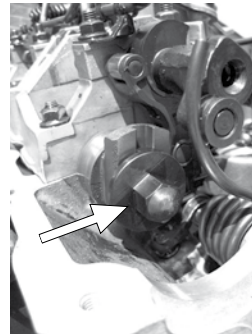
VANOS Units:

When the engine is turned off, the VANOS Units on the inlet and exhaust camshafts usually 'lock' on the camshafts, in their correct positions. It is essential to check that this has occurred, in order to avoid incorrect timing adjustment and to check that these units are in working order.

4802 Camshaft Turning Tool

Checking procedure - VANOS Units

Inlet camshaft:

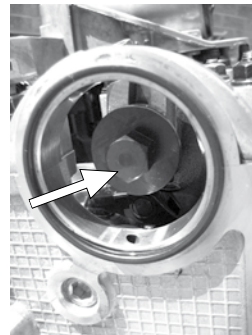


Insert 4802 Camshaft Turning Tool into the slot in the rectangular section at the rear of the INLET camshaft.

Using a spanner on the hexagon of 4802, check if the camshaft will rotate. If it does turn, carefully rotate the camshaft **against the direction of rotation**, as far as possible, until it 'locks' the VANOS unit.

NOTE: If the VANOS Unit has 'locked' correctly, the camshaft will not turn.

Exhaust camshaft:



The same procedure applies to the exhaust camshaft EXCEPT this camshaft should be **rotated in the direction of rotation**.

NOTE: The exhaust camshaft has a hexagon to accept a spanner to rotate it but also 4802 Turning Tool can be used if the vacuum pump has been removed.

IMPORTANT: If either of the VANOS Units on the camshafts cannot be 'locked', and are faulty, they must be replaced – see Removing and Installing VANOS Units.

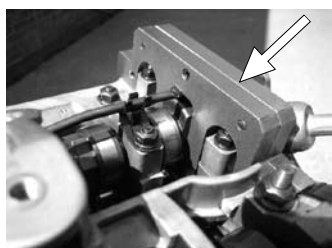
4805 Camshaft Setting Plate Assy (comprises 4805-1, 4805-2 & 4805-3)



Place 4805-1 Camshaft Setting Plate on to the rectangular section at the rear of the INLET camshaft, and ensure the Plate rests fully on the surface of the cylinder head. (Do not insert fixing bolts)

If timing is correct, 4805-1 Plate should rest on

the cylinder head without any gap, or at most, raised 0.5mm. on the inlet side only.



Place 4805-2 Camshaft Setting Plate on to the rectangular section at the rear of the EXHAUST camshaft, and ensure the Plate rests fully on the surface of the cylinder head (Do not insert fixing bolts).

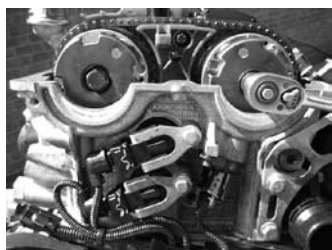
If timing is correct, 4805-2 should rest on the

cylinder head without any gap, or at most, raised 1.0mm. on the inlet side only.

If the above position cannot be achieved with the Setting Plates, then it will be necessary to adjust the timing.

Remove the camshaft setting plates.

Adjusting camshaft timing



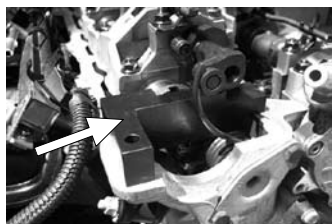
Slacken the bolts of the VANOS Units on the inlet and exhaust camshafts.

WARNING: These bolts are likely to be tight. It will be necessary to counter-hold against engine rotation at the crankshaft pulley centre bolt. Do NOT rely on the Flywheel Pin to counter-

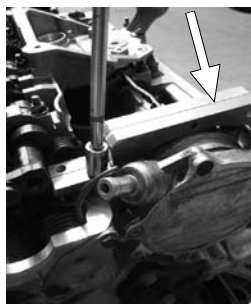
hold when loosening these bolts.

Screw in the bolts to finger-tight only, sufficient so there is no play or tilt on the units.

Ensure that the 4801 Flywheel TDC Locking Pin is fitted into the timing hole in the flywheel.



Place 4805-1 Camshaft Setting Plate on to the rectangular section at the rear of the INLET camshaft, ensuring that the curved edge of the rectangular plate is uppermost. Align the camshaft so the Setting Plate **rests fully** on the surface of the cylinder head (Do not insert fixing bolts at this stage).



Fit 4805-2 Camshaft Setting Plate on to the rectangular section at the rear of the EXHAUST camshaft, ensuring that the curved edge of the rectangular plate is uppermost. Align the camshaft so the Plate **rests fully** on the surface of the cylinder head.

Screw in the two fixing bolts and tighten to secure the Setting Plate to the cylinder head.



Screw in 4805-3 Securing Screw into Setting Plate 4805-2 until it presses on Setting Plate 4805-1.

Screw in the fixing bolt for 4805-1 and tighten to secure this Setting Plate to the cylinder head.

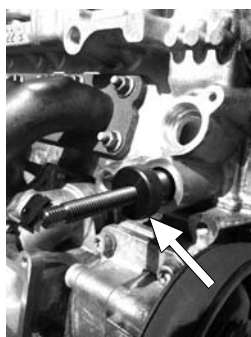
4803 Timing Chain Tensioner Pre-Load Tool



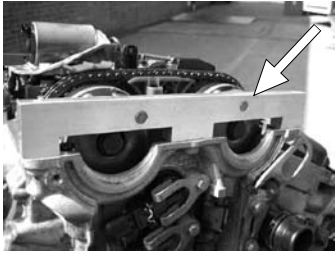
Remove the timing chain tensioner, and in its place insert 4803 Tensioner Pre-Load Tool.

Screw in the adjusting screw of 4803, by hand, until it makes contact with the tensioner rail **but does not apply pressure**.

Remove the old bolts of the VANOS Units on the inlet and exhaust camshafts and fit new bolts. Screw in the bolts to finger-tight only, sufficient so there is no play or tilt on the units.



4804 Vanos Alignment Plate



Fit 4804 VANOS Alignment Tool to the front of the Units ensuring that its two location pins enter into the holes in the Vanos Units and that the Alignment Tool **fits fully** on to the surface of the cylinder head.



Screw in the two bolts and tighten to secure 4804 to the cylinder head. Slacken the Vanos Unit bolts half turn and re-tighten to finger-tight.



Attach a suitable torque wrench to the adjusting screw of 4803. Turn to apply a pre-load to the tensioner rail of 0.6 Nm.

Tighten the bolt of the exhaust camshaft VANOS unit to the specified torque, followed by the bolt of the inlet VANOS Unit, again, to the specified torque - Torque 20Nm. + 90° + 90°.



Remove the 4804 Vanos Alignment Tool,

Unscrew the adjusting screw of 4803 and remove the Pre-Load Tool

IMPORTANT: Install the chain tensioner.

Remove **all** timing tools and turn the crankshaft twice (at the crankshaft pulley centre bolt), in normal direction of engine rotation, returning the TDC engine timing position, No.1 cylinder.

Insert the Flywheel TDC Locking Pin and Camshaft Setting Plates to check timing position, following the procedure as described in “**Checking camshaft timing**”.

Removing, Installing and replacing VANOS Units.



Remove the positioning motor for the eccentric shaft by undoing the nuts retaining the motor on bracket, rotating the shaft clockwise whilst pulling the motor backwards out of its bracket.

Follow the procedure detailed in “Checking camshaft timing” up to and including “Checking procedure – VANOS Units”.

If either of the VANOS Units, on inlet or exhaust camshafts, cannot be ‘locked’ and are faulty, they must be replaced.

Removal



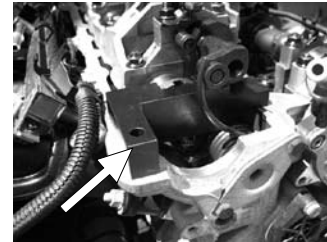
Slacken the bolts of the VANOS Units on the inlet and exhaust camshafts.

WARNING: These bolts are likely to be tight. It will be necessary to counter-hold against engine rotation at the crankshaft pulley centre bolt. Do NOT rely on

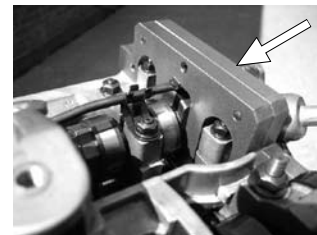
the Flywheel Pin to counter-hold when loosening these bolts.

Screw in the bolts to finger-tight only, sufficient so there is no play or tilt on the units.

Ensure that the 4801 Flywheel TDC Locking Pin is fitted into the timing hole in the flywheel.



Place 4805-1 Camshaft Setting Plate on to the rectangular section at the rear of the INLET camshaft, ensuring that the curved edge of the rectangular plate is uppermost. Align the camshaft so the Setting Plate **rests fully** on the surface of the cylinder head. (Do not insert fixing bolt).



Place 4805-2 Camshaft Setting Plate on to the rectangular section at the rear of the EXHAUST camshaft, ensuring that the curved edge of the rectangular plate is uppermost. Align the camshaft so the Plate **rests fully** on the surface of the cylinder head.

Screw in the two fixing bolts and tighten to secure the Setting Plate to the cylinder head.



Screw in 4805-3 Securing Screw into Setting Plate 4805-2 until it presses on Setting Plate 4805-1.

Screw in the fixing bolt for 4805-1 and tighten to secure this Setting Plate to the cylinder head.



Remove the timing chain tensioner,

Fully remove the bolt of the VANOS Unit on the exhaust camshaft. Lift chain off the sprocket and feed out and remove the complete VANOS Unit.

Repeat this procedure on the VANOS Unit on the inlet camshaft.



Fit 4804 VANOS Alignment Tool to the front of the Units ensuring that its two location pins enter into the holes in the sensor gears and the Tool fits fully on to the surface of the cylinder head.



Screw in the two bolts to secure 4804 Tool to the cylinder head and tighten.



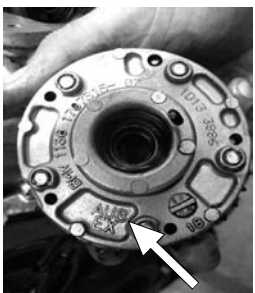
Attach a suitable torque wrench to the adjusting screw of 4803 and turn to pre-load the tensioner rail to 0.6 Nm.



Replacement

WARNING: It is important to note that the Inlet and exhaust VANOS Units are different. It is essential to keep the parts of Inlet Unit separate from the Exhaust Unit. Under no circumstances should the parts be mixed or parts from any other engine variant be used.

Inlet Unit part is marked "EIN / IN" and the Exhaust Unit part marked "AUS / EX"



Installation

Assemble the Unit of the Inlet camshaft, including the sensor gear (front plate), and feed on to the inlet camshaft fitting the chain onto the sprocket. Screw in a new bolt and tighten only so there is no play or tilting (finger-tight).

Assemble and install the Exhaust camshaft Unit and screw in a new bolt and tighten only so there is no play or tilting.

IMPORTANT: Press the chain rail, by hand, and ensure the timing chain is guided within the rail.

Insert 4803 Tensioner Pre-Load Tool and screw in the adjusting screw by hand, until it makes contact with the tensioner rail.



Tighten the bolt of the exhaust camshaft VANOS unit to the specified torque, followed by the bolt of the inlet VANOS Unit, again, to the specified torque. Torque 20Nm. + 90° + 90°.

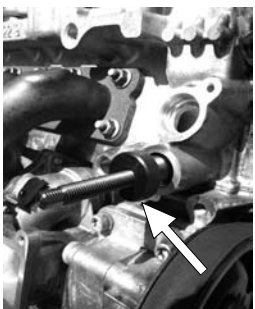
Remove 4804 Alignment Tool,

Unscrew the adjusting screw of 4803 and remove the Pre-Load Tool

IMPORTANT: Install the chain tensioner.

Remove all timing tools and turn the crankshaft twice (at crankshaft pulley centre bolt), in normal direction of engine rotation, returning the TDC engine timing position, No.1 cylinder.

Insert the Flywheel TDC Locking Pin and Camshaft Setting Plates to check timing position as described in "Checking camshaft timing" .



60396850 Kit - Removing and Installing Camshaft/Carrier Bracket

Removal, installation plus dismantling and re-building the camshafts/carrier bracket assembly requires Kit 60396850 used in conjunction with 60396800 Engine Setting/Locking Tool Kit.

60396850 Camshaft/Carrier Bracket Remover & Installer Tool Kit

Comprises:

4814 Torsion Spring Remover/Installer

4816 Inlet Camshaft Securing Tool (Front)

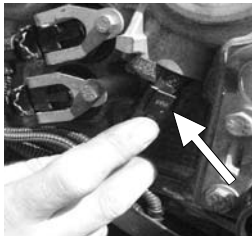
4817 Inlet Camshaft Securing Tool (Rear)

4818 Intermediate Lever Clamp Set (8)

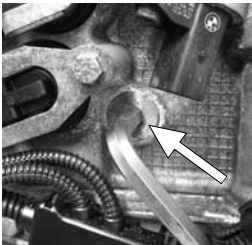
4819 Camshaft/Carrier Bracket Mounting Fixture

In order to remove the Inlet camshaft and carrier assembly the VANOS Units must be removed – for procedure, refer to 'Removing, Installing and replacing VANOS Units' and follow procedure for "Removal"

NOTE: In following procedure for removal of the Vanos Units , at this point, the Camshaft Setting Plate Assembly will be installed.



Detach the pulse generator plug for the inlet camshaft.



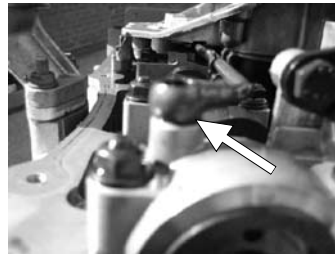
Remove the access plug (for lower screw of the chain guide) and unscrew and remove the chain guide screw

NOTE: Ensure screwdriver has a firm attachment to the screw as it is withdrawn, as screw can fall into the engine.

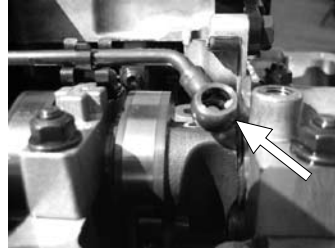


Unscrew and remove the upper screw of the chain guide.

Remove the chain guide. **NOTE** Guide is held in place by 4 lugs and will need to be carefully compressed to release the lugs, for removal of the guide.



Unscrew and remove the banjo bolt of the oil supply pipe (exhaust camshaft). (This is so the pipe can be pushed backwards out of the way, once the Camshaft Setting Plate Assembly has been removed),



Remove complete 4805 Camshaft Setting Plate Assembly and push the oil supply pipe towards the rear, approx 20mm.



Rotate the eccentric shaft, via the hexagon, to reduce the amount of tension on the torsion spring.



Fit a cable tie to the spring and pull back slightly to lift the spring off its roller, and then allow the spring to move slowly forward and passed the roller, to relieve the tension.

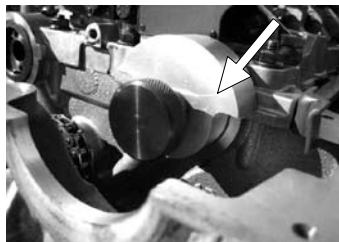


IMPORTANT: Rotate the eccentric shaft, at the hexagon provided, to minimum stroke position – **turn fully clockwise.**

WARNING: Risk of injury and engine damage – This part of the application involves the removal of the camshaft carrier bracket and inlet camshaft assembly which incorporates heavy torsion springs under compression. This should not be attempted without the use of the specialised tools in 60396850 Kit, and the service procedure should be strictly adhered to.

4816 Inlet Camshaft Securing Tool (Front)

4817 Inlet Camshaft Securing Tool (Rear)



Securing tools 4816 and 4817 are used to retain the inlet camshaft to the carrier bracket assembly when it is being removed from the cylinder head.

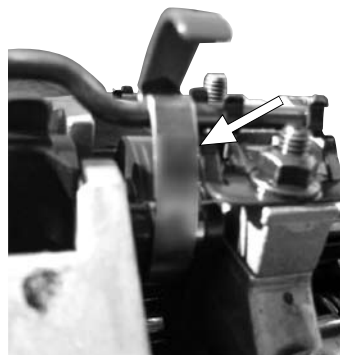
Fit 4816 Camshaft Securing Tool (Front) onto the front of the inlet camshaft ensuring it **locates fully and correctly** onto 'lip' of the cylinder head and secure in place with its locking screw **fully** screwed in to the internal thread in the end of the camshaft.



Fit 4817 Camshaft Securing Tool (Rear) onto the back of the inlet camshaft by screwing its locking bolt into the internal thread in the end of the eccentric shaft (pinch tight only at first) and locating the 'domed' nut attached to the end of its locking screw, into the large countersink of the hole in the rectangular section in the rear of the inlet camshaft. Tighten the 'domed nut' locking screw, by hand, to 'lock' the tool onto the camshaft. Tighten the locking bolt in to the eccentric shaft.

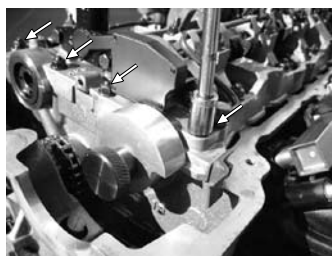
WARNING: Prior to releasing the nuts retaining the carrier bracket, the intermediate levers MUST BE secured in position

4818 Intermediate Levers Clamp Set (8)



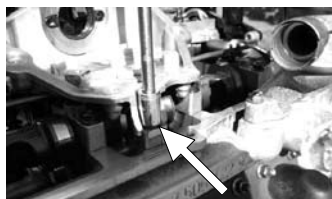
All 8 x Clamps of the 4818 Set **MUST BE** fitted. Attach the Clamps to the bottom of the levers and secure the top of the Clamps on to the oil supply pipe.

WARNING: Ensure ALL Intermediate Levers are securely clamped.

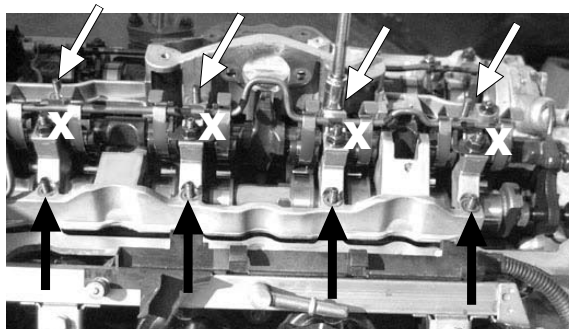


CAREFULLY SELECT WHICH OF THE NUTS MUST BE RELEASED IN ORDER TO REMOVE THE CAMSHAFT/CARRIER BRACKET ASSEMBLY.

- 4 x nuts at the front of the bracket



- 1 x nut on the bracket - exhaust side



- 4 x nuts on the top of the brackets (arrowed - white)
- 4 nuts on the inlet side of the bracket (arrowed - black)

WARNING: DO NOT release the 4 x nuts in the centre on the inlet side (marked X).



Release and remove the identified nuts in the order listed above.

For further dismantling, the camshaft/carrier bracket must be carefully removed from the cylinder head

NOTE: Used rocker arms must only be re-used in the same position.

Do NOT remove rocker arms on the inlet side.

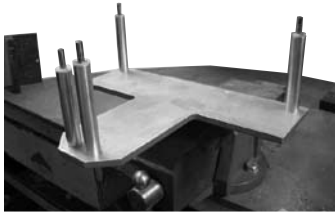
WARNING: Risk of injury and engine damage –

Further dismantling and removal of the camshafts/eccentric shaft, intermediate levers etc., involves the removal of torsion springs. In order to work safely, this procedure **MUST BE** carried out on the workshop bench, and the carrier bracket **MUST BE** correctly positioned on the Mounting Fixture which is fixed in a vice. Only the correct tools should be used and safety glasses worn.

The bench/area should be clean and tidy and prepared to accept the engine parts as they are removed from the carrier bracket assembly.

4819 Camshaft/Carrier Bracket Mounting Fixture

4819 Mounting Fixture comprises the main base plate and 4 x pillars (one short pillar and 3 x long pillars) which are fixed by set screws from underneath the base plate. The base plate is machined to accept only the correct pillar at each location but additionally the word "SHORT" on the base plate indicates the location for the short pillar.



Assemble the Mounting Fixture and clamp it in a suitable vice on the workshop bench



IMPORTANT: INVERT the camshaft/carrier bracket assembly, so the inlet camshaft is uppermost.



Locate the carrier bracket assembly on to the top of the pillars of 4819 Mounting Fixture.

WARNING: Whilst the torsion springs are still installed, Securing Tools 4816 and 4817 which are retaining the inlet camshaft **MUST NOT** be removed.

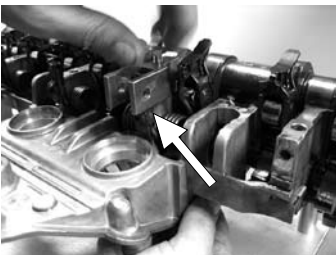
Removal of the torsion springs

Only after **ALL** the torsion springs have been de-tensioned and removed can the inlet camshaft be safely removed.

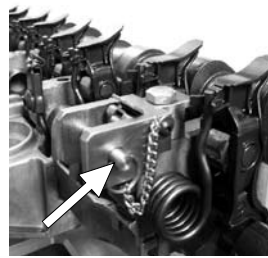
Remove each of the torsion springs in turn and whilst removing the spring, also remove the Intermediate Lever. Store in strict order so they are re-fitted to the same cylinder position when re-assembling. Used Intermediate Levers can only be reused in the same position.

4814 Torsion Spring Remover/Installer

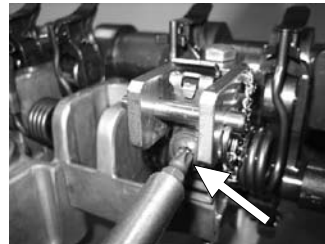
NOTE: To carry out this application 4814 and a pair of suitable Adjustable Pliers (400mm.) will be required. These Pliers must be in good working order.



Fit 4814 Tool to the carrier bracket and secure in place by inserting its bolt, from the top, through the Tool and through the Carrier Bracket. Fix with its nut from underneath - tighten nut.



Slide the Safety Pin **fully** into place - through both sides of the Tool, The Safety Pin will restrict the torsion spring's movement backwards under tension, when the spring retaining screw is removed.



Slowly unscrew and remove the torsion spring retaining screw (Tx30) so that the spring plate pushes against the Safety Pin.



Using a suitable pair of adjustable pliers fit the jaws to span across from the back of tool to the front of the torsion spring plate.



Carefully relieve the spring pressure off the Safety Pin by slightly closing the Plier jaws and whilst retaining the jaws in this position, pull out the Safety Pin.



Carefully and slowly, in a controlled manner, allow the Plier jaws to open in order to release the torsion spring pressure fully.

Remove the torsion spring together with the associated 4818 Clamp and intermediate lever. (Remember to identify the position of the lever)

Repeat the procedure to remove each torsion spring in turn.

Once all the torsion springs have been removed, Securing Tools 4816 and 4817 can be removed from the ends of the inlet camshaft and the inlet camshaft itself can be removed.

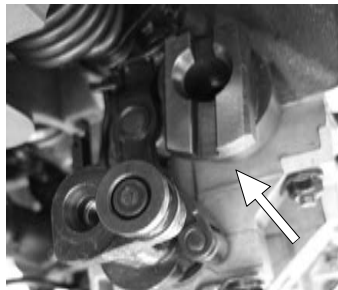
For further dismantling, lift the carrier bracket off the 4819 Mounting Fixture, turn the carrier bracket over and locate it back onto the pillars of the Fixture to give access to the eccentric shaft.

Re-assembly Notes: -

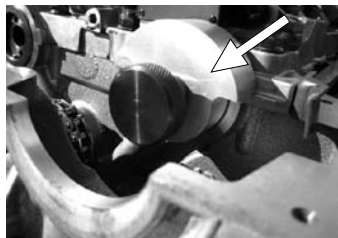
Use 4819 Mounting Fixture on the workshop bench. **NOTE:** For Installing the Inlet camshaft, levers, torsion springs etc., the carrier bracket must be located on to the 4819 Fixture the same way up as when the torsion springs/inlet camshaft etc were being dis-assembled.



Inlet camshaft - Always check condition of the Plain Compression rings, they can break easily. To install - carefully pull apart and fit from the front. Press ring from one side to engage the catch on the other side.

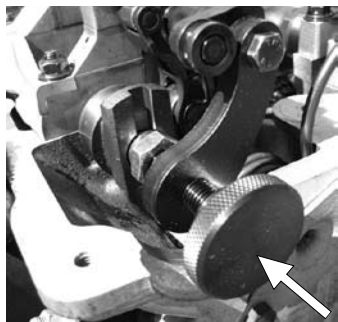


IMPORTANT: When installing the inlet camshaft, the curved edge of the rectangular section at the rear of the camshaft **MUST BE** pointing downwards in order that the camshaft is in the correct position when the carrier bracket is installed in the cylinder head.



NOTE: Ends of Compression rings face upwards

Fit Securing Tools 4816 and 4817 to fix each end of the inlet camshaft to the carrier bracket.



Lubricate Intermediate Levers with engine oil and install

IMPORTANT Used Levers **MUST BE** reused in the same position from which they were removed. Fit each Intermediate Lever in turn, securing all of them in place with 4818 Clamps.

Installation of torsion springs

Re-fit each Torsion Spring in turn.

Place the torsion spring in position with no tension applied.

Fit 4814 Tool to the carrier bracket and secure in place by inserting its bolt, from the top, through the Tool and through the Carrier Bracket. Fix with its nut from underneath - tighten nut.



Using a suitable pair of adjustable pliers fit the jaws to span across from the back of tool to the front of the torsion spring plate.

Carefully and slowly, in a controlled manner, close the Plier jaws to compress the spring to a position where the spring plate goes beyond the holes in the Tool which accept the Safety Pin.



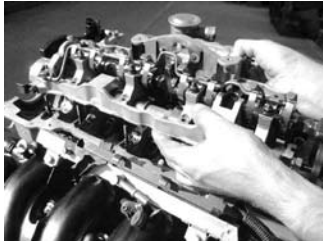
Maintain the spring in this position with the pliers and slide the Safety Pin in place - **fully** through both sides of the Tool, The Safety Pin will restrict the torsion spring's movement, backwards.



Remove Pliers and screw in the spring retaining screw (Tx30) to secure the torsion spring in place.

Remove Tool 4814 and fit to next cylinder/spring position, repeating the procedure on each torsion spring, in turn.

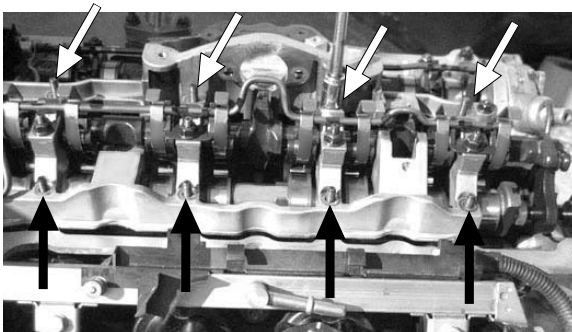
Install spark plug tubes and ensure rocker arms are secured on hydraulic lifters.



Install the camshaft/carrier bracket assembly back onto the cylinder head.



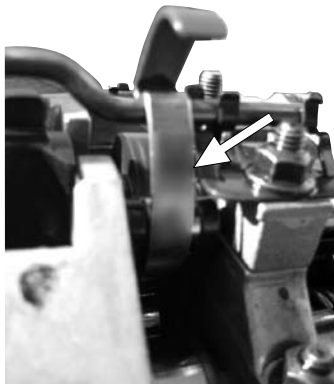
Refit oil line, chain guide etc., to continue re-assembly of cylinder head, VANOS units etc.



Insert the 8 x nuts along the inlet camshaft line, the 4 x nuts on the front bearing section and the nut on the bracket (exhaust side) ALL FINGER-TIGHT only.

Tighten these nuts, from inside outwards to an initial torque of 5Nm and then tighten down to 10Nm.

Remove the 4818 Clamps and remove Securing Tools 4816 and 4817 from the ends of the inlet camshaft.



Rotate the eccentric shaft fully clockwise and fit the torsion spring back on to roller.